

Date: Monday, 4/3/2006 2:08:25 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 99 DEG TAB
<b>Job Number</b> : 26477	
<b>Estimate Number</b> : 12157	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D34793
<b>This Issue</b> : 4/3/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3479 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 26290	<b>Material</b> : N/A
<b>Written By</b> : SEE COMMENT Below	<b>Due Date</b> : 4/28/2006
<b>Checked &amp; Approved By</b> : SEE ABOVE USER & DATE	<b>Qty:</b> 8/2 <b>Um:</b> Each
<b>Comment</b> : Est Rev:A New Issue 06-02-02 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S26GA	304/316 0.018 SHEET
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**Comment:** Qty.: 0.0025 sf(s)/Unit Total : 0.0050 sf(s)

Pick:

304/316 0.018 SHEET

(M304S26GA)

Batch: Y119704

18 06 04 03

⑧

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

Cut Flat pattern .500" X .700" as per Dwg D3479

18 06 04 03

⑧

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

18 06 04 03

⑧

4.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE

1-Form as per Dwg D3479

18 06 04 03

⑧

5.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

SB 06/04/04 ⑧

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 06/04/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 99 DEG TAB

Job Number: 26477

Part Number: D34793

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

175 06 04 03 (8)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

175 06 04 03 (8)  
06/04/05

Job Completion



175 06 04 03 (8)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries